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ITEM NO.	SIGNALCRAFT PART #	DESCRIPTION	QTY.	MANUFACTURER	MANUFACTURER PART #
1	SCT-MM6B02VC	BRACKET, 5-UP RACK, SC24XX	4	SCT	SCT-MM6B02VC
2	MMI-7088A74	HANDLE, RND, THREAD HOLE, 200mm C-C, 335LBS, 303SS	2	MCMaster-CARR	7088A74
3	MFS-SSB-M5-12-A2-R360	SCREW, HEX, BUTTON HEAD, M5X12MM, 18-8SS, NYLOK PATCH	4	ACCU-COMPONENTS	SSB-M5-12-A2-R360
4	MFS-93310A801	SCREW, HEX, BUTTON HEAD, M3X6MM, 18-8SS, THREAD_LOCKER	80	MCMaster-CARR	93310A801
5	SCT-MM7B02VC	BRACKET, TABLE MOUNT, SCMHP, SC2432	2	SCT	SCT-MM7B02VC
6	MFN-93625A200	LOCKNUT, HEX, NYLON, 18-8SS, M5X0.8 mm X 8MMWDX5MMHT	8	MCMaster-CARR	93625A200
7	MFS-SHB-M5-10-A2	SCREW, HEX, BUTTON HEAD, M5X10MM, 18-8SS	8	ACCU COMPONENTS	SHB-M5-10-A2



NOTES:

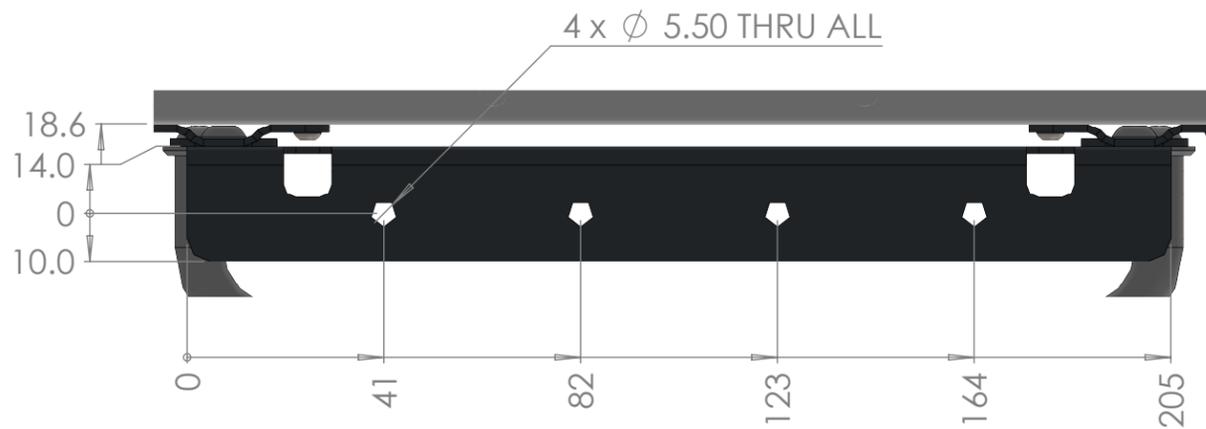
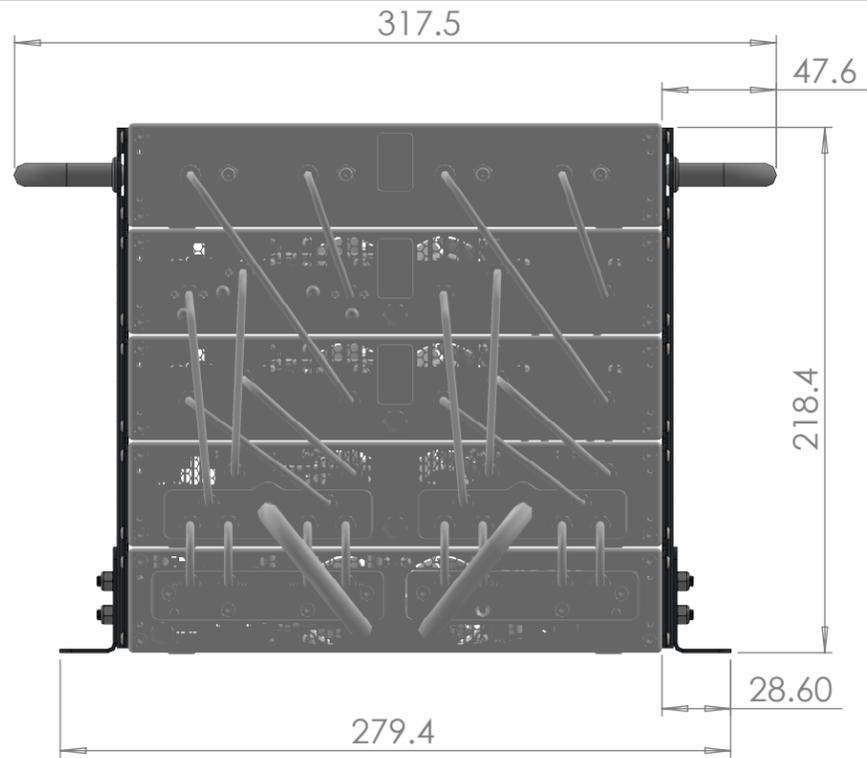
- 1 ASSEMBLE HANDLES (ITEM 2) TO TWO 5-UP BRACKETS (ITEM 1) WITH 2 SCREWS (ITEM 3).
- 2 IF TABLE MOUNT BRACKET IS DESIRED ATTACH BRACKET (ITEM 5) TO 5-UP BRACKETS USING SCREW (ITEM 6) AND NUT (ITEM 7).
- 3 STARTING WITH BOTTOM UNIT AND WORKING UPWARDS INSTALL THE BRACKET ASSEMBLY TO SC24XX UNIT USING 8 SCREWS (ITEM 4) PER MODULE.
4. M3 SCREWS CAN BE REPLACED WITH M3X6MM AS NEEDED.

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	SignalCraft Technologies Incorporated Suite 295, 6815 - 8 Street NE Calgary, AB, T2E 7H7, CANADA www.signalcraft.com
DIMENSIONS ARE IN MILLIMETERS	DRAWN	JMCK	15JAN2026	
TOLERANCES: ANGULAR: ± 1°00'	CHECKED			
TWO PLACE DECIMAL ±0.13	ENG APPR.			
INTERPRET DRAWING PER: ASME Y14.100-2004	MFG APPR.			TITLE: Mounting Kit SC24xx 5-UP SC2430-73
MATERIAL See Notes	DEBUR AND BREAK SHARP EDGES			SIZE B
FINISH See Notes				DWG. NO. SCT-BM5B02vc
DO NOT SCALE DRAWING	SCALE: 1:2			REV 363
				SHEET 1 OF 2

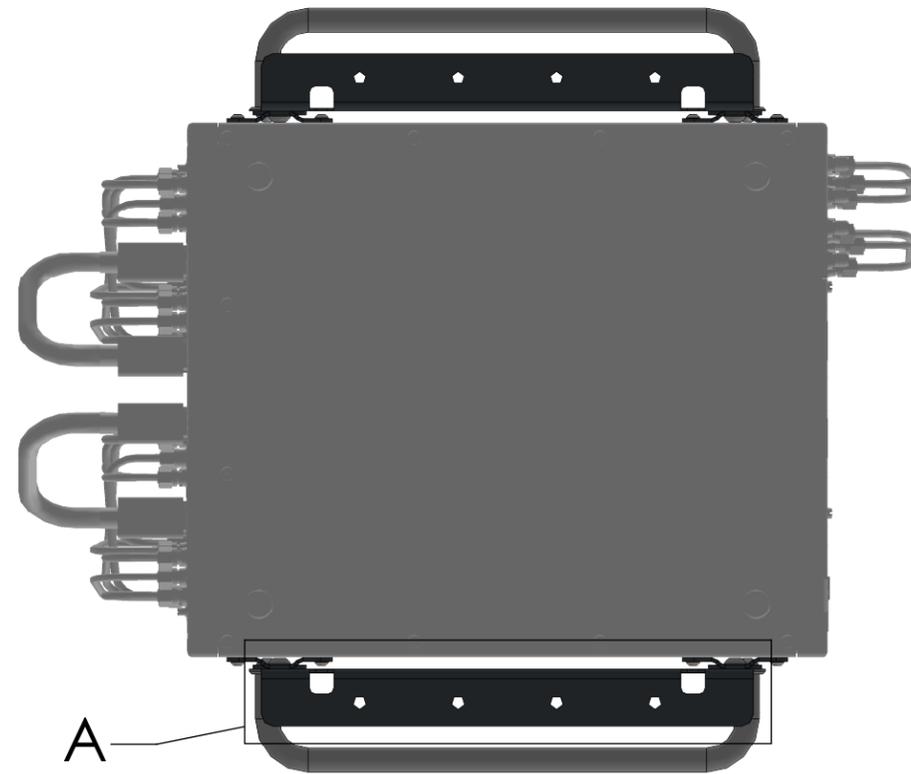
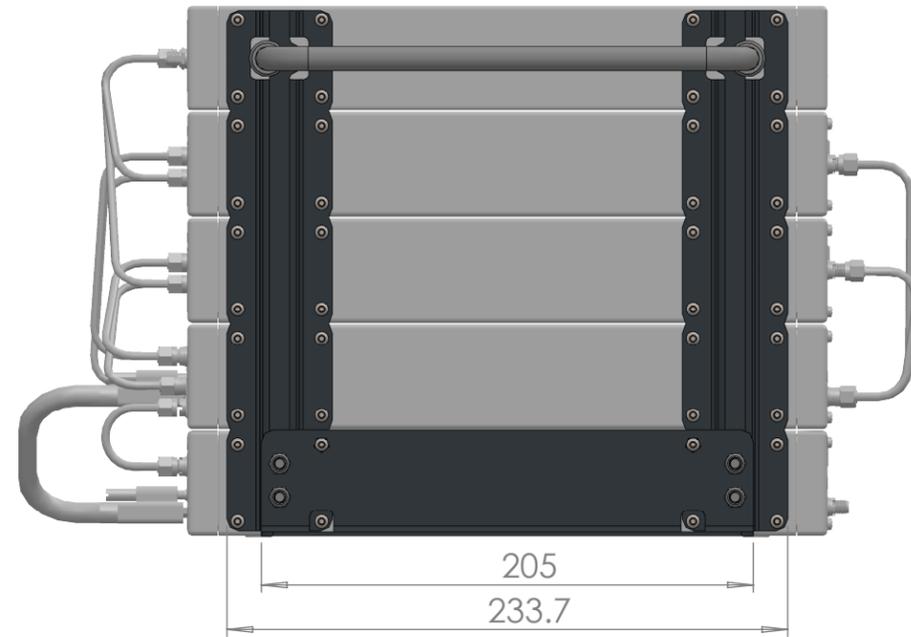
The part or assembly and manufacturing process must comply to the current restrictions of hazardous substances (RoHS) EU directive.

RoHS
Compliant

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DETAIL A
 SCALE 2 : 3
 (MOUNTING HOLE PATTERN)



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RoHS
 Compliant

DO NOT SCALE DRAWING
 DEBUR AND BREAK SHARP EDGES



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SIZE	DWG. NO.	REV
B	SCT-BM5B02vc	363

SCALE: 1:3

SHEET 2 OF 2